

NEW CLAIM 9

7/28
27. 10
9. Roll stand for hot-rolling or cold-rolling rolled strips of different materials, including work rolls, back-up rolls and, optionally, intermediate rolls arranged in pairs, wherein the rolls of at least one pair of rolls are axially displaceable toward both sides and have a contour suitable for compensating rolling defects, wherein each displaceable roll has at least one hydrodynamic oil film bearing into which is integrated a hydraulic unit which effects the axial displacement, wherein the hydraulic unit has a diameter which is only (insignificantly greater) than a diameter of a bearing shell of the hydrodynamic oil film bearing, and wherein the hydraulic unit has an annular cylinder connected to the roll stand, wherein an annular piston with an integrated ring connected to the roll is sealingly guided in the annular cylinder.